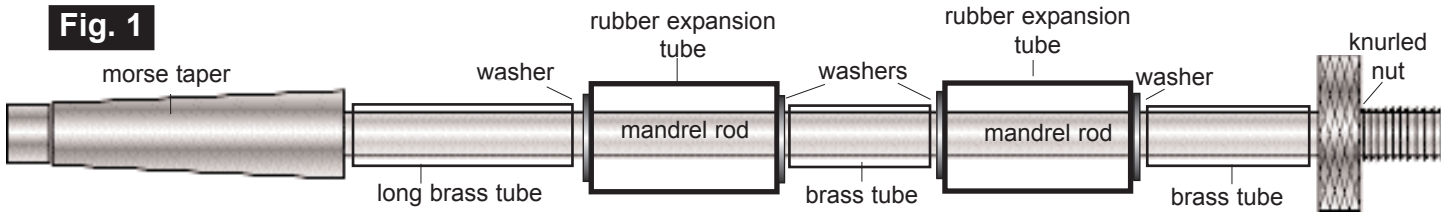




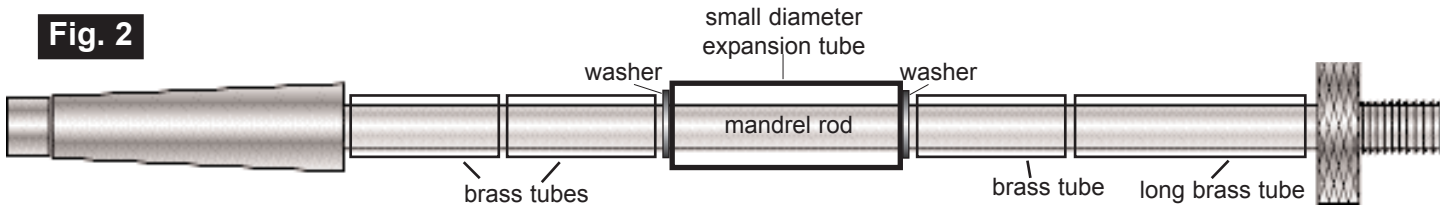
**Barrel (Tone Chamber) Mandrel Set Up**

**Fig. 1**



**Stopper Mandrel Set Up**

**Fig. 2**



**General Instructions for Turning Game Calls. More specific instructions come with each call**

Place a large predrilled barrel on a 7mm mandrel and center it over the bushings. Tighten the knurled nut until the blank will not slide on the rubber bushings. Extra bushings 7804 may be necessary as some 7mm mandrels vary in length. For most calls, the barrel is drilled using a 3/4" drill bit. Make sure your live center is properly placed in the end of the mandrel.

Repeat with wood for the stopper using the 1/2" bushing. For most calls, the stopper is drilled using a 31/64" drill bit.