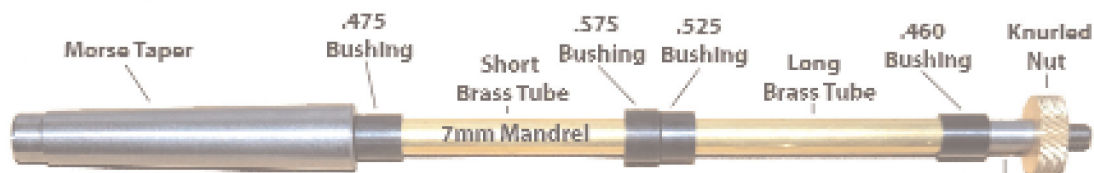
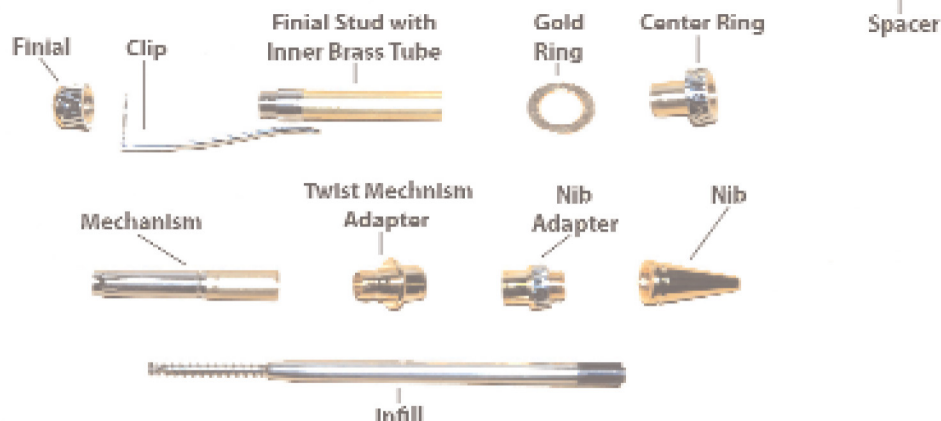


Fig. 1**Fig. 2****Materials:**

- 1) Fancy Fat Pen Kit
1460 or **1461**
- 2) Pen blank, minimum
size 5/8" x 4-1/2"
- 3) 10 mm drill bit **157**
- 4) Maxi-cure Extra-thick
CA **184**, or epoxy **189**
- 5) 5/8" barrel facing tool **331**
with pilot **335**
- 6) 7mm mandrel and
bushing set **357**
- 7) Extra bushings for
spacers
- 8) Sanding rolls, 4 pk. **1120**
- 9) HUT PPP™ combo **109**
or HUT Crystal Coat™ **104**

Blank Preparation:

- 1) Cut blank in two pieces,
each approximately 1/4"
longer than its respective
tube.
- 2) Drill blanks with a 10 mm
drill bit.
- 3) Glue tubes into blanks.
- 4) When glue is cured,
square ends with barrel
facing tool.

Turning:

- 1) Turn on a 7mm mandrel
with bushing set **357**.
Each bushing is a different
size. Arrange as shown in
the following order, from
headstock (finial) to tail-
stock (nib): .475," .575,"
.525," & .460" (notched
bushing). (Fig. 1)
- 2) Turn blanks down to
bushings. Profile pen as
shown.
- 3) Sand and finish with
HUT PPP™ combo. Finish
with a two-step process;
first apply PPP Satin
Gloss™, then PPP High
Gloss™ for a perfect pen
polish!

Assembly:

- 1) Screw together nib and nib
adapter, then press nib
assembly into smaller diam-
eter of turned barrel.
- 2) Insert twist mechanism
adapter into open end of lower
barrel, threaded end out.
- 3) Insert spring and infill into
lower barrel. Screw twist
mechanism onto twist mecha-
nism adapter.
- 4) Slide gold ring onto center
ring. Press center ring assem-
bly into larger diameter of the
turned upper barrel.
- 5) If finial stud is not pre-
assembled with inner brass
tube, press the two together
and insert in other end of
upper barrel, inner brass tube
first, leaving all threads
exposed.
- 6) Line up grain and push
upper barrel onto lower bar-
rel..
- 7) Orient clip for best pres-
entation and screw on finial.

