CA 0184 or epoxy 0189

5) 5/8" barrel facing tool

6) 7mm mandrel and

bushing set 0373

8) HUT PPP™ combo

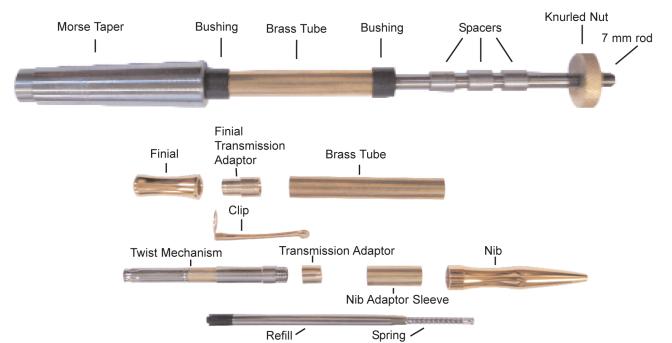
0104

7) Sanding rolls, 4 pk. 1120

0109 or Crystal Coat™~

0331 with pilot 0333





Materials: **Blank Preparation: Assembly: Turning:** 1) Virage TM Pen Kit 1) Press small end of the 1) Cut blank approximately 1) Turn on a 7mm mandrel Finial Transmission Adaptor 1/4" longer than the tube. with bushing set 0373. into the finial until it stops. Use spacers to fill out the 1470, 1471 2) Drill blank with a 27/64" mandrel. 2) Slide the Clip onto the exposed area of the Finial 2) Minimun Pen Blank Size drill bit 0173. Transmission Adaptor, press 5/8 x 5/8 x 2 1/2" 2) Turn blank down to into top end of the blank. bushings. 3) Glue tube into blank. 3) 27/64" drill bit 0152 3) Press Nib Adaptor Sleeve into the Nib until it stops. 4) Maxi-cure Extra-thick 4) When glue is cured,

- 3) Sand and finish with square ends with barrel HUT PPP[™] combo. Finish with a two-step process; facing tool. first apply PPP™ Satin Gloss, then PPP™ High gloss for a perfect pen polish or use Hut Crystal Coat™.
- 4) Press the Threaded Transmission Adaptor, tapered end first, into the Nib Adaptor Sleeve until flush.
- 5) With the spring on the Refill, insert into the Nib Assembly. Screw the Twist Mechanism over the Refill into the Threaded Transmission Adaptor.
- 6) Push the body of the pen into the Twist Mechanism. This is a single-twist pen.

10-11