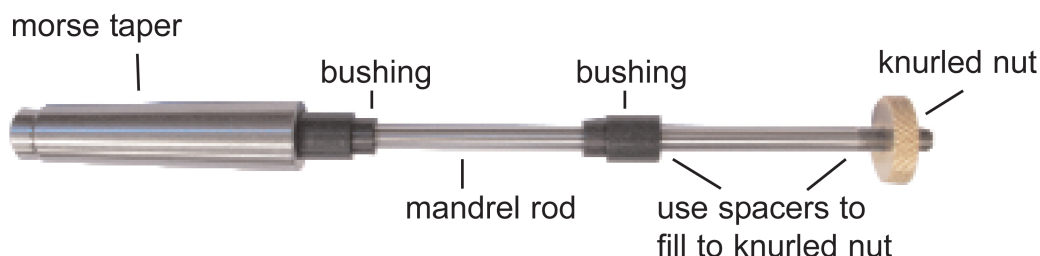
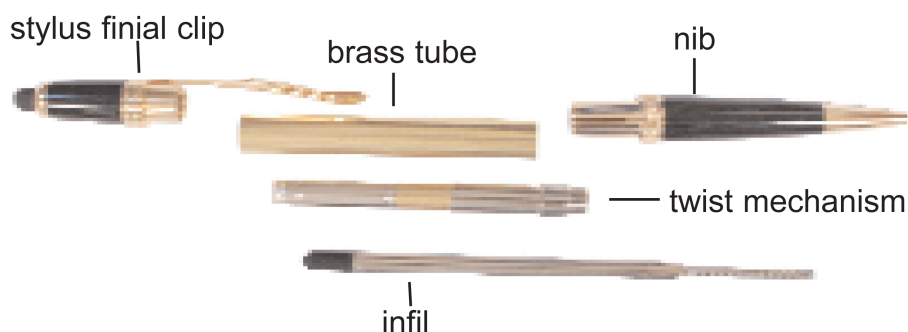


Fig. 1**Fig 2**

Materials:	Blank Preparation:	Turning:	Assembly:
1) Sierra Stylus Pen Kit 1472	1) Cut blank approximately 1/4" longer than its respective tube.	1) Turn on a 7mm mandrel with bushing set 303 . Use spacers to fill out mandrel.	1) Press finial cap into upper end of barrel
2) Pen Blank Recommended Size 5/8 x 5/8 x 5"	2) Drill blank with a 27/64" drill bit.	2) Turn blank down to bushings.	2) Screw mechanism into nib, press nib and mechanism into lower end of barrel firmly.
3) 27/64" drill bit 152	3) Glue tubes into blanks.	3) Sand and finish with HUT PPP™ combo. Finish with a two-step process; first apply HUT PPP™ Satin Gloss, then HUT PPP™ High Gloss for a perfect pen polish or use Hut Crystal Coat™.	3) Unscrew nib from mechanism and insert infill.
4) Maxi-cure Extra-thick CA 184 or epoxy 189	4) When glue is cured, square ends with barrel facing tool.		
5) 5/8" barrel facing tool 331 with pilot 333			
6) 7mm mandrel and bushing set 303			
7) Sanding rolls, 4 pk. 1120			
8) HUT PPP™ combo 109 or Crystal Coat™ 104			