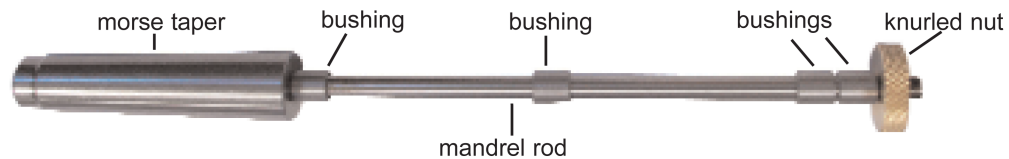
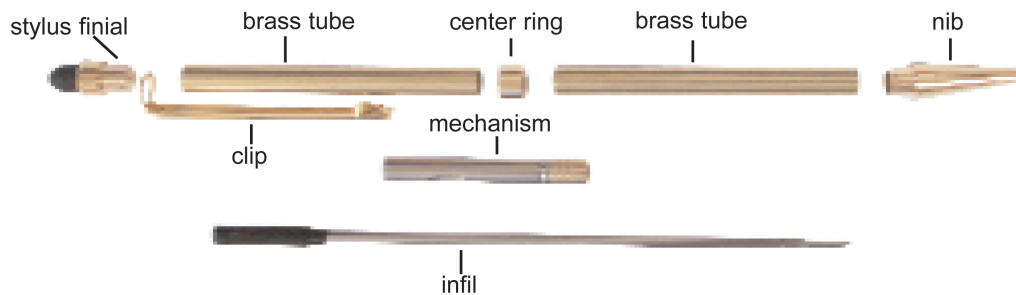


Fig. 1

Fig. 2


Materials:	Blank Preparation:	Turning:	Assembly:
1) Traditional Stylus Pen Pen Kit 1474 2) Blank, minimum size: 1/2 x 1/2 x 5" For easier turning use: 5/8 x 5/8 x 5" 3) 9/32" drill bit 0171 4) Maxi-cure Extra-thick CA 0184, or epoxy 0189 5) 5/8" barrel facing tool 0331 with pilot 0333 6) 7mm mandrel and bushing set 0298 7) Sanding rolls, 4 pk. 1120 8) HUT PPP™ combo 0109 or HUT Crystal Coat™ 0104	1) Cut blank in two pieces, each approximately 1/4" longer than its respective tube. 2) Drill blanks with a 9/32" drill bit. 3) Glue tubes into blanks. 4) When glue is cured, square ends with barrel facing tool.	1) Turn on a 7mm mandrel with bushing set 0298. 2) Turn blanks down to bushings. 3) Sand and finish with HUT PPP™ combo. Finish with a two-step process; first apply HUT PPP™ Satin Gloss, then HUT PPP™ High gloss for a perfect pen polish or use HUT Crystal Coat™.	1) Insert finial into hole in clip. If the hole is too small, touch up lightly with a fine round file. 2) Press clip assembly into top end of upper barrel. 3) Press nib into bottom end of lower barrel. 4) Press twist mechanism into remaining end of lower barrel, threaded end out. Press just past indentation. 5) Slide center ring over twist mechanism. 6) Screw in infill. 7) With infill retracted, line up grain (if visible) and push upper and lower barrels together.