



**Materials:**

- 1) Bullet Pen Kit  
**1483 - 1484**
- 2) Pen blank  
minimum size:  
3/4 x 3/4 x 3"
- 3) 10 mm drill bit  
**0157**
- 4) Maxi-cure Extra-  
thick CA **0184**,  
epoxy **0189**
- 5) 5/8" barrel facing  
tool **0331** with pilot  
**0334**
- 6) 7mm mandrel and  
bushing set **0311**
- 7) Sanding rolls, 4 pk.  
**1120**
- 8) HUT PPP™  
combo **0109** or Hut  
Crystal Coat™ **0104**

**Preparation:**

- 1) Mark blank using  
tube as guide. Cut  
blank approximately  
1/8" longer than the  
tube.
- 2) Drill blank with  
10mm drill bit.
- 3) Glue tubes into  
blank.
- 4) When glue is cured,  
square ends with bar-  
rel facing tool. Do not  
remove any brass.  
This pen will not func-  
tion properly if tube  
lengths are altered.

**Turning:**

- 1) Turn on a 7mm mandrel  
with bushing set **0311**.  
Arrange bushings and tube  
as shown. (**Fig. 1**). Fill  
remaining space on mandrel  
with spacers.
- 2) Turn wood down to  
bushings.
- 3) Sand and finish with  
HUT PPP™ combo. or Hut  
Crystal Coat™.

**Assembly:**

(See Figure 2)

- 1) Press threaded coupler into upper end of cartridge.
- 2) Press nib into lower end of cartridge
- 3) Push inner tube onto clip bushing and press into upper end of upper barrel. Put clip onto finial and press into clip bushing.
- 4) Press center ring into lower end of upper barrel.
- 5) Put spring on refill and slide into cartridge. Twist mechanism onto threaded coupler. Firmly press upper barrel and cartridge barrel together.
- 6) Unscrew upper barrel to replace refill.