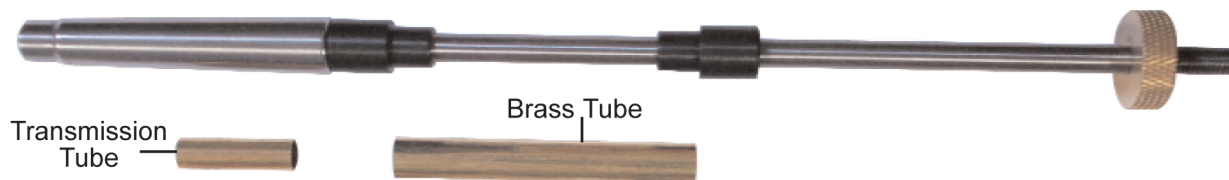
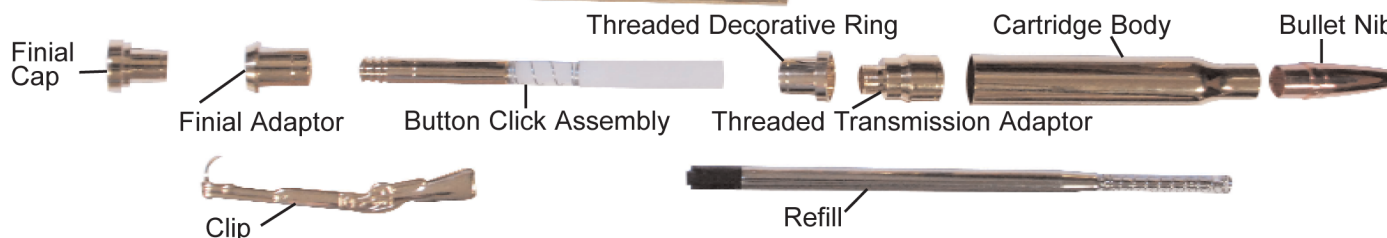


**Figure 1**

**Figure 2**

**Materials:**

- 1) Bullet Click Pen Kit **1485 - 1486**
- 2) Pen blank minimum size: 3/4 x 3/4 x 3"
- 3) 10 mm drill bit **0157**
- 4) Maxi-cure™ Extra-thick CA **0184**, or epoxy **0189**
- 5) 5/8" barrel facing tool **0331** with pilot **0334**
- 6) 7mm mandrel and bushing set **0311**
- 7) Sanding rolls, 4 pk. **1120**
- 8) HUT PPP™ combo **0109** or Hut Crystal Coat™ **0104**

**Preparation:**

- 1) Mark blank using tube as guide. Cut blank approximately 1/8" longer than the tube.
- 2) Drill blank with 10mm drill bit.
- 3) Glue tube into blank.
- 4) When glue is cured, square ends with barrel facing tool. Do not remove any brass. This pen will not function properly if tube lengths are altered.

**Turning:**

- 1) Turn on a 7mm mandrel with bushing set **0311**. Arrange bushings and tube as shown. (**Fig. 1**). Fill remaining space on mandrel with spacers.
- 2) Turn wood down to bushings.
- 3) Sand and finish with HUT PPP™ combo. or Hut Crystal Coat™.

**Assembly:**

(See Figure 2)

- 1) Press the clip onto the finial cap. Press these components into the finial adaptor making sure the clip seats in the notch on the finial adaptor.
- 2) Firmly press the transmission tube into small end of the finial adaptor.
- 3) Press the Finial Cap Assembly into upper end of barrel. Slide the Button Click Assembly through the barrel into the Finial Assembly.
- 4) Using a bushing to protect the button click, press the Threaded Decorative Ring into exposed end of barrel.
- 5) Press the large end of the threaded transmission adaptor into large end of cartridge body to the stop. Press the bullet nib into the smaller end of cartridge body.
- 6) Slide the refill into the cartridge body with point going through the bullet nib. Screw the finished barrel onto the cartridge body.
- 7) Unscrew finished barrel to replace refill as needed.

