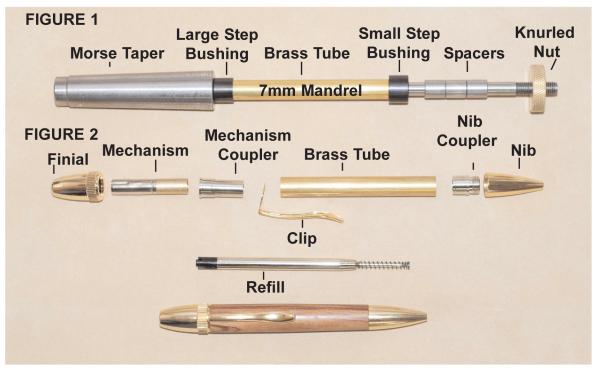
the pen.



See Materials: Blank Preparation: Turning: Assembly: 1) Atlas Pen Kit 507 1) See Figure 2. Press the 1) Cut blank approximately 1) See Figure 1. Turn on a Nib Coupler into one end of 1/4" longer than its respec-7mm mandrel with bushing 2) Pen Blank the pen blank. tive tube. set 305. The barrel at the Recommended Size large bushing will be the 5/8 x 5/8 x 5" 2) Slide the clip over the 2) Drill blank with a 25/64" top of the pen. Use spac-Mechanism Coupler and 3) 25/64" drill bit 173 ers to fill out mandrel. drill bit. press both parts into the other end of the pen blank. (Spacers are not included 4) Maxi-cure Extra-thick in kit). 3) Glue tubes into blanks. CA 184 or epoxy 189 3) Press the Twist Mechanism, brass end 2) Turn blank down to 5) 5/8" barrel facing tool 331 4) When glue is cured, first, into the Mechanism with pilot 335 bushings. Coupler. square ends with barrel Leave 11/16" exposed (suggest leaving facing tool. 6) 7mm mandrel and exposed to 3/4" checking 3) Sand and finish with bushing set 305 as you go). Put refill in. HUT PPP combo. Finish Screw Nib on the Nib with a two-step process; 7) Sanding rolls, 4 pk. 1120 Coupler. Twist mechanism first apply PPP Satin Gloss, to see if the desired expo-8) HUT PPP combo 109 then PPP High gloss for a sure of the writing tip is or HUT Crystal Coat acceptable. If not, push perfect pen polish or use 104 mechanism in slightly **HUT Crystal Coat.** more. 4) Press the Finial over the exposed end of the Twist Mechanism to complete 10-06