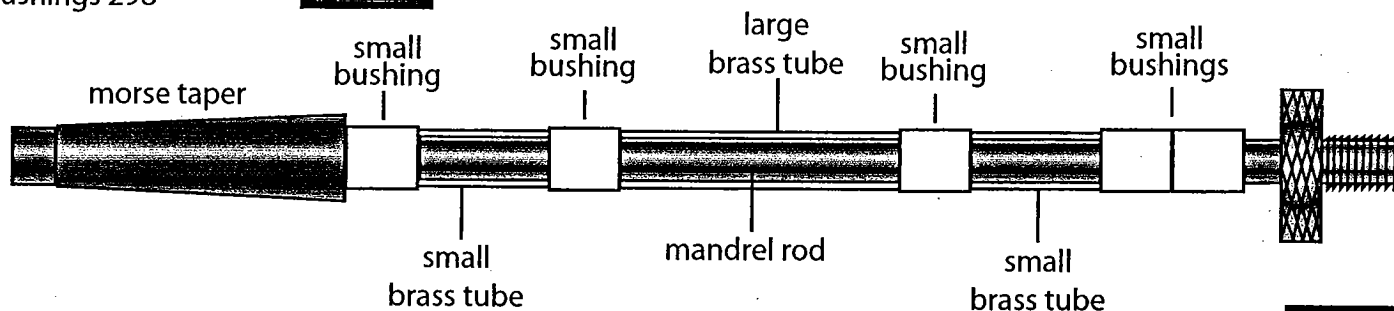
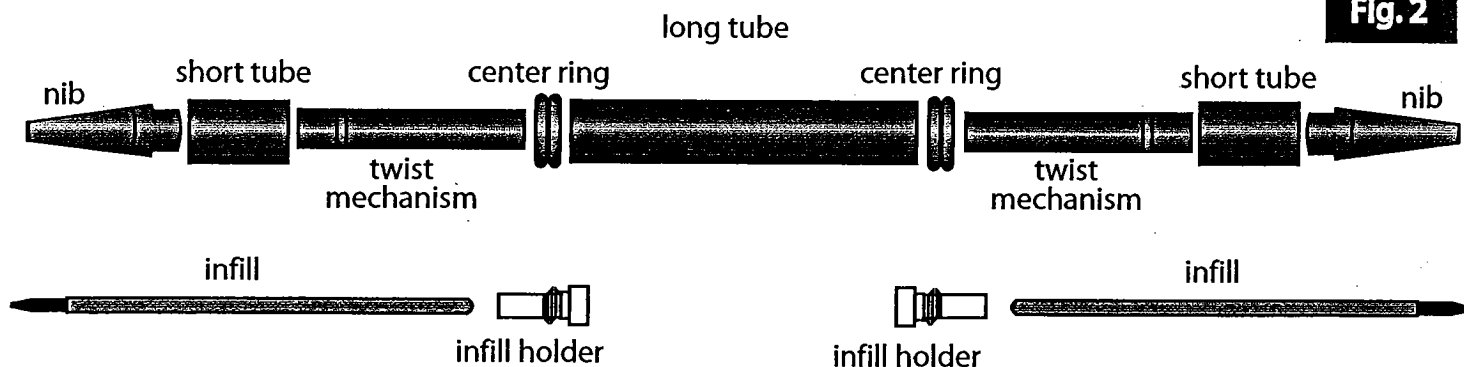


7mm rod
Bushings 298

Fig. 1**Fig. 2****Materials:**

- 1) Teachers Pen 509.
- 2) Blank, minimum size:
1/2 x 1/2 x 5"
- 3) 9/32" drill bit 171
- 4) Maxi-cure Extra-thick
CA 184, polyurethane
196, or epoxy 189
- 5) 5/8" barrel facing tool
331 with pilot 333
- 6) 7mm mandrel and
bushing set 298
- 7) Sanding rolls, 4 pk.
1120
- 8) HUT PPP combo 109
or Hut Crystal Coat 104

Blank Preparation:

- 1) Cut blank in three
pieces, each approximate-
ly 1/4" longer than its
respective tube.
- 2) Drill blanks with a 9/32"
drill bit.
- 3) Glue tubes into blanks.
- 4) When glue is cured,
square ends with barrel
facing tool.

Turning:

- 1) Turn on a 7mm mandrel
with bushing set 298.
- 2) Turn blanks down to
bushings.
- 3) Sand and finish with
HUT PPP combo. Finish
with a two-step process;
first apply PPP Satin
Gloss, then PPP High
gloss for a perfect pen pol-
ish or use Hut Crystal Coat
104

Assembly:

- 1) Insert nibs into small
tubes.
- 2) Insert mechanism brass
end first into other end of
small tube. Press just past
indentation
- 3) Put infill holders onto
infills and screw into twist
mechanism.
- 4) Put center rings over
mechanisms and push
both into the longer tube.

7-30-04