

Fig. 1

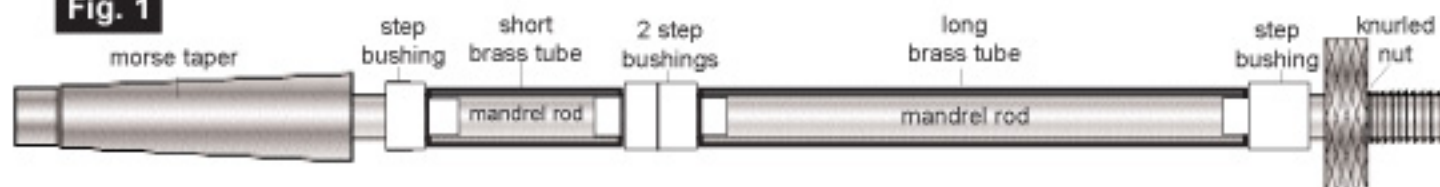
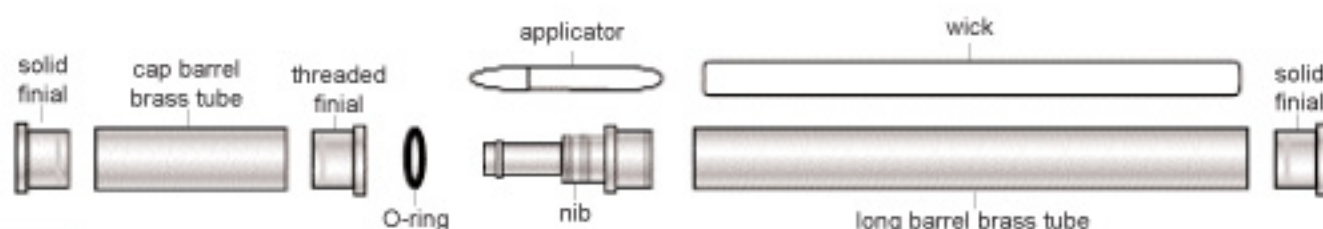


Fig. 2

**Materials:**

- 1) Perfume Pen kit **0510**
- 2) Blank, minimum size:
5/8 x 5/8 x 5
- 3) 5/16" bit **0172**
- 4) Maxi-cure Extra-thick
CA **0184**, or epoxy
0189
- 5) 5/8" barrel facing tool
0331
- 6) 7mm mandrel
and bushing set **0304**
- 7) Sanding rolls, 4 pk. **1120**
- 8) HUT PPP combo™
0109 or use
Crystal Coat™ **0104**

Preparation:

- 1) Cut blank in two pieces, each approximately 1/4" longer than its respective tube. The longer tube is designed to be the bottom section.
- 2) Drill blanks with a 5/16" drill bit.
- 3) Glue tubes into blanks.
- 4) When glue is cured, square ends with barrel facing tool.

Turning:

- 1) Turn on an 7mm mandrel. Arrange bushings and tubes as shown
- 2) Turn both barrels at the same time so that you can visualize the profile as it takes shape. Turn blanks down to bushings at the end of the blanks. Use your own design elsewhere.
- 3) Sand and finish with HUT PPP™ combo or Crystal Coat™.

Assembly:

Note: As you assemble this kit, press fit and glue all joints to avoid perfume leakage.

- 1) Assemble cap as shown in Fig. 2, pressing solid finial into top end of cap barrel and threaded finial into other end.
- 2) Insert small end of applicator into nib, pushing it in up to the bevel, leaving tip exposed. (Fig. 2)
- 3) Force O-ring over threads on nib, then screw nib snugly into finished cap. (Doing this first will allow you to line up grain.)
- 4) Insert wick into open end of nib so it makes contact with applicator.
- 5) Press solid finial into bottom end of long barrel. Insert wick into open end of lower barrel tube. Line up grain and push cap onto body.

7-30-08

Filling Your Perfume Pen:

- 1) Remove white applicator tip. 2) Using an eye dropper, slowly drip perfume into open end, allowing time for internal wick to absorb perfume. (Approximately 30-40 drops.) 3) Replace applicator, then cap.