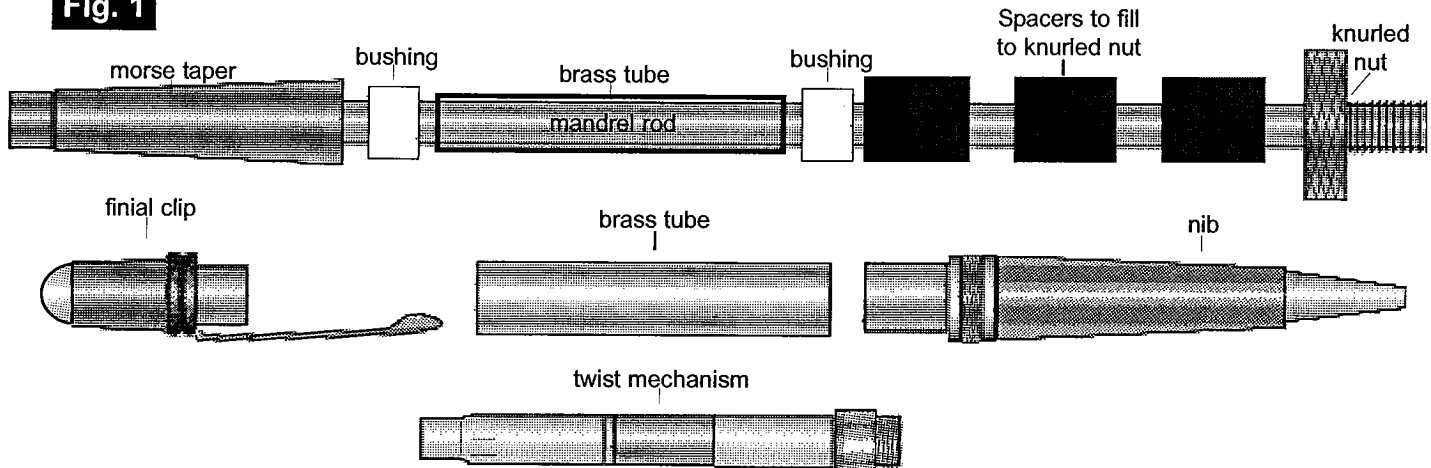
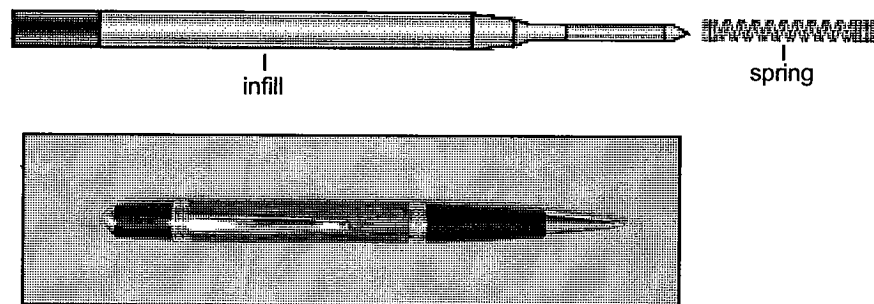


Fig. 1**Fig. 2****Materials:**

- 1) Sierra Pen Kit
- 2) Pen Blank
Recommended Size
5/8 x 5/8 x 5"
- 3) 27/64" drill bit **152**
- 4) Maxi-cure Extra-thick
CA **184** or epoxy **189**
- 5) 5/8" barrel facing tool **331**
with pilot **333**
- 6) 7mm mandrel and
bushing set **303**
- 7) Sanding rolls, 4 pk. **1120**
- 8) HUT PPP combo **109**
or Crystal Coat **104**

Blank Preparation:

- 1) Cut blank approximately
1/4" longer than its respec-
tive tube.
- 2) Drill blank with a 27/64"
drill bit.
- 3) Glue tubes into blanks.
- 4) When glue is cured,
square ends with barrel
facing tool.

Turning:

- 1) Turn on a 7mm mandrel
with bushing set **303**. Use
spacers to fill out mandrel.
- 2) Turn blank down to
bushings.
- 3) Sand and finish with
HUT PPP combo. Finish
with a two-step process;
first apply PPP Satin Gloss,
then PPP High gloss for a
perfect pen polish or use
Hut Crystal Coat.

Assembly:

- 1) Press finial cap into
upper end of barrel
- 2) Screw mechanism
into nib, press nib
and mechanism into
lower end of barrel
firmly.
- 3) Unscrew nib from
mechanism and insert
infill.