

7mm rod
Bushings 357

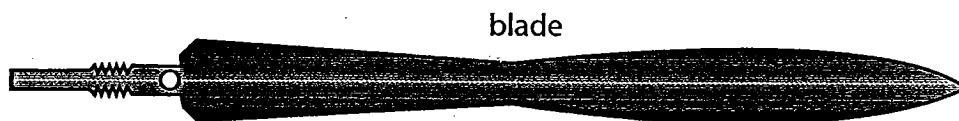
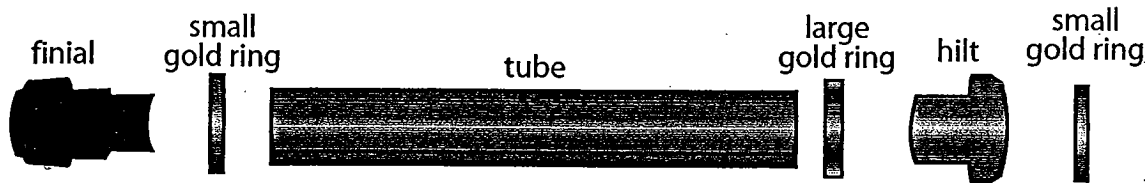
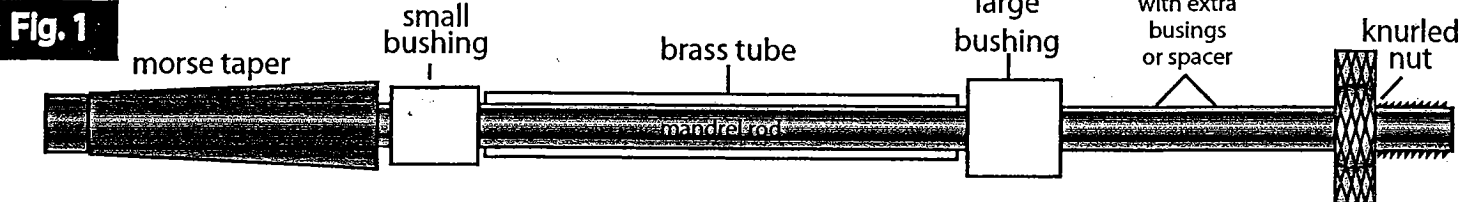


Fig. 2

Materials:	Blank Preparation:	Turning:	Assembly:
1) Fat Pen Letter Opener kit 509.	1) Cut blank approximately 1/4" longer than its respective tube.	1) Turn blank down to the bushing. The barrel should have a tapered profile.	1) Put small gold ring on finial and insert in small end of turned wood.
2) Blank, minimum size: 3/4" x 3"	2) Drill blanks with a 10mm drill bit.	3) Sand and finish with HUT PPP combo. Finish with a two-step process: first apply PPP Satin Gloss, then PPP High gloss for a perfect pen polish or use Hut Crystal Coat 104	2) Put large gold ring on hilt and insert in larger end of turned wood.
3) 10mm drill bit 157	3) Glue tubes into blanks.		3) Put second small ring on blade and screw into hilt.
4) Maxi-cure Extra-thick CA 184, polyurethane 196, or epoxy 189	4) When glue is cured, square ends with barrel facing tool.		
5) 5/8" barrel facing tool 331 with pilot 333	5) Turn on a 7mm mandrel with bushing set 357. Arrange bushings as shown (Fig. 1). Fill excess mandrel space with extra bushings.		
6) 7mm mandrel and bushing set 357			
7) Sanding rolls, 4 pk. 1120			
8) HUT PPP combo 109 or Hut Crystal Coat 104			

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