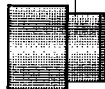


## Toothpick Holder Key Ring

**HUT**  
Products

**#589,606 Instructions**

end cap



brass tube



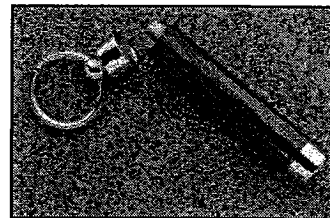
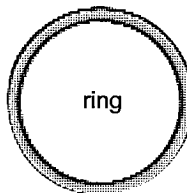
threaded coupler



ring cap



ring



### Materials:

- 1) Toothpick Key Ring kit
- 2) Blank, minimum size:  
5/8 x 2-1/2"
- 3) 27/64" drill bit **152**
- 4) Maxi-cure Extra-thick CA  
**184**, polyurethane **192**, or  
epoxy **189**
- 5) 5/8" barrel facing tool **331**  
with rollerball pilot **335**
- 6) Ameroclassic mandrel  
and bushing set **325**
- 7) Use an extra blank to  
take up space
- 8) Sanding rolls, 4 pk. **1120**
- 9) HUT PPP combo **109**

### Preparation:

- 1) Cut the blank to approxi-  
mately 1/4" longer than the  
tube.
- 2) Drill the blank using a  
27/64" drill bit.
- 3) Glue the tube into the  
blank using Maxi-cure Extra-  
thick CA, polyurethane, or  
epoxy.
- 4) When glue is cured,  
square ends using a barrel  
facing tool.

### Turning:

- 1) Turn on a ameroclassic  
mandrel using the two step  
bushings in bushings set **325**  
at each end of blank. There  
will be some extra space at  
the tailstock end. Fill this  
with a blank made from an  
extra pen tube.
- 2) Sand and finish with HUT  
PPP combo. Finish with a  
two-step process; first apply  
PPP Satin Gloss, then PPP  
High Gloss for a perfect pen  
polish.

### Assembly:

- 1) Press end cap into one  
end of barrel.
- 2) Press threaded coupler  
into other end of barrel.
- 3) Screw ring cap on.
- 4) Thread ring through hole  
in ring cap.

6-25-08