

Fig. 1

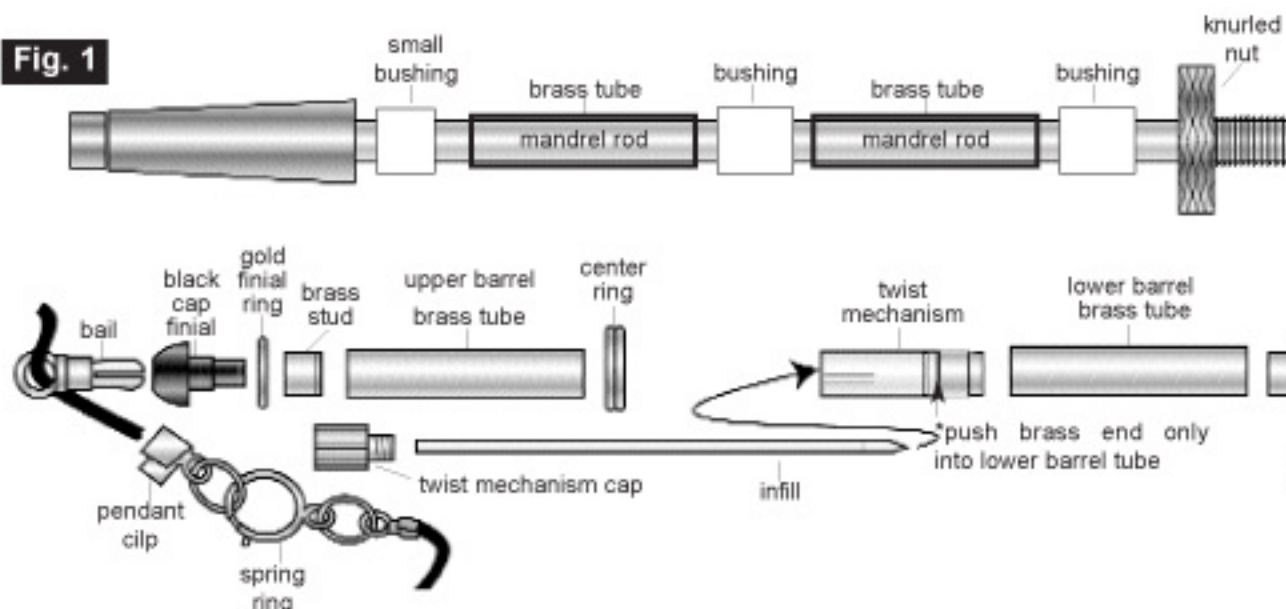


Fig. 2

Materials:

- 1) Pendant Mini Pen kit 627
- 2) Pen blank, minimum size 5/8" x 3"
- 3) 7mm or 9/32" drill bit 171
- 4) Maxi-cure Extra-thick CA 184, polyurethane 196, or epoxy 189
- 5) 5/8" barrel facing tool 331 with pilot 335
- 6) 7mm mandrel and bushing set 370
- 7) Sanding rolls, 4 pk. 1120
- 8) HUT PPP combo 109 or Hut Crystal Coat 014

Blank Preparation:

- 1) Cut blank in two pieces, each approximately 1/4" longer than its respective tube.
- 2) Drill blanks with a 7mm or 9/32" drill bit.
- 3) Glue tubes into blanks.
- 4) When glue is cured, square ends with barrel facing tool.

Turning:

- 1) Turn to desired shape on a 7mm mandrel with bushing set 370. Fill any extra mandrel space with extra bushings.
- 2) Sand and finish with HUT PPP combo. Finish with a two-step process; first apply PPP Satin Gloss, then PPP High gloss for a perfect pen polish!

Assembly:

- 1) Push bail into black cap finial. Slide gold finial ring over other end of black cap finial. Push brass stud onto the shaft of the black cap finial, beveled end out.
- 2) Push finial assembly into upper barrel.
- 3) Push nib into one end of lower barrel.
- 4) Make sure cap has been removed from twist mechanism. Push brass end only of twist mechanism into open end of lower barrel. (*Fig. 2)
- 5) Insert flat end of infill into open end of twist mechanism cap. Insert point of infill into twist mechanism and screw cap into twist mechanism.
- 6) Slide center ring over top of twist mechanism and push the two pen halves together.
- 7) Thread cord through bail and squeeze crimp over open end of cord.

